PATENT

DT02 Rec'd PCT/2

IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

PLICANT LANGEDER ET AL 1 PCT

SERIAL NO. 10/519,874 FILED DECEMBER 30, 2004

ELECTROCHEMICAL METHOD FOR CLEANING THE SURFACES TITLE

OF METALLIC WORK PIECES AND CLEANING ELECTRODE

MAIL STOP: AMENDMENT Commissioner for Patents

P.O. Box 1450

Alexandria, VA 22313-1450

SIR:

Enclosed herewith find please copy of International Preliminary Examination Report. Entry of this Report into the official file of the above-referenced patent application is respectfully requested.

Respectfully submitted,

Harald/

BY:

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I hereby certify that this correspondence is being deposited with the U.S. Postal Service as first class mail in an envelope addressed to: Commissioner of Patents, P.O. Box 1450, Alexandria, VA 22313-1450, on March 2, 2005.

Maria Guastella



From the INTERNATIONAL BUREAU

PCT

NOTIFICATION OF TRANSMITTAL OF COPIES OF TRANSLATION OF THE INTERNATIONAL PRELIMINARY EXAMINATION REPORT

(PCT Rule 72.2)

SONN & PARTNER
Riemergasse 14
A-1010 Wien
AUTRICHE

2 2 Fab. 2005

Date of mailing (day/month/year)
17 February 2005 (17.02.2005)

Applicant's or agent's file reference R 41264

International application No. PCT/AT2003/000112

IMPORTANT NOTIFICATION

International filing date (day/month/year) 16 April 2003 (16.04.2003)

Applicant

FRONIUS INTERNATIONAL GMBH et al

1. Transmittal of the translation to the applicant.

The International Bureau transmits herewith a copy of the English translation made by the International Bureau of the international preliminary examination report established by the International Preliminary Examining Authority.

2. Transmittal of the copy of the translation to the elected Offices.

The International Bureau notifies the applicant that copies of that translation have been transmitted to the following elected Offices requiring such translation:

AZ, CA, CH, CN, CO, GH, KG, KP, KR, MK, MZ, RU, TM

The following elected Offices, having waived the requirement for such a transmittal at this time, will receive copies of that translation from the International Bureau only upon their request:

AE, AG, AL, AM, AP, AT, AU, BA, BB, BG, BR, BY, BZ, CR, CU, CZ, DE, DK, DM, DZ, EA, EC, EE, EP, ES, FI, GB, GD, GE, GM, HR, HU, ID, IL, IN, IS, JP, KE, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MN, MW, MX, NI, NO, NZ, OA, OM, PH, PL, PT, RO, SC, SD, SE, SG, SK, SL, TJ, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, YU, ZA, ZM, ZW

3. Reminder regarding translation into (one of) the official language(s) of the elected Office(s).

The applicant is reminded that, where a translation of the international application must be furnished to an elected Office, that translation must contain a translation of any annexes to the international preliminary examination report.

It is the applicant's responsibility to prepare and furnish such translation directly to each elected Office concerned (Rule 74.1). See Volume II of the PCT Applicant's Guide for further details.

The International Bureau of WIPO 34, chemin des Colombettes 1211 Geneva 20, Switzerland Authorized officer

Yolaine Cussac

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PATENT COOPERATION TREATY



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INTERNATIONAL PRELIMINARY EXAMINATION REPORT

(PCT Article 36 and Rule 70)

Applicant's or agent's file reference R 41264	FOR FURTHER ACT	FOR FURTHER ACTION See Notification of Transmittal of International Preliminary Examination Report (Form PCT/IPEA/416)					
International application No. PCT/AT2003/000112	International filing date 16 April 2003 (1		Priority date (day/month/year) 01 July 2002 (01.07.2002)				
International Patent Classification (IPC) C25F 7/00, 1/00	or national classification and I	PC					
Applicant	FRONIUS INTERNA	TIONAL GMB	SH				
 This international preliminary examination report has been prepared by this International Preliminary Examining Authority and is transmitted to the applicant according to Article 36. This REPORT consists of a total of4 sheets, including this cover sheet. 							
This report is also accompanied by ANNEXES, i.e., sheets of the description, claims and/or drawings which have been amended and are the basis for this report and/or sheets containing rectifications made before this Authority (see Rule 70.16 and Section 607 of the Administrative Instructions under the PCT).							
	a total of she						
3. This report contains indications relating to the following items: I \(\sum \) Basis of the report II \(\sum \) Priority III \(\sum \) Non-establishment of opinion with regard to novelty, inventive step and industrial applicability IV \(\sum \) Lack of unity of invention V \(\sum \) Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement VI \(\sum \) Certain documents cited VII \(\sum \) Certain defects in the international application VIII \(\sum \) Certain observations on the international application							
Date of submission of the demand	D	Date of completion of this report					
17 January 2004 (17	.01.2004)	15 September 2004 (15.09.2004)					
Name and mailing address of the IPEA/	EP A	Authorized officer					
Facsimile No.	T	elephone No.					

Translation

International application No.

PCT/AT2003/000112

INTERNATIONAL PRELIMINARY EXAMINATION REPORT

I. Basis	of the re	port					
With regard to the elements of the international application:*							
\boxtimes		rnational application as originally filed	ļ				
\boxtimes	the des	cription:					
	pages	1-9	, as originally filed				
	pages		, filed with the demand				
	pages	, filed with the letter of					
\boxtimes	the clai	ms:					
	pages	1-16	, as originally filed				
	pages	, as amended (together with an					
	pages						
	pages	, filed with the letter of					
\boxtimes	the dra	wings:					
	pages	1/3-3/3	, as originally filed				
	pages		, filed with the demand				
	pages	, filed with the letter of					
t	he seque	nce listing part of the description:					
	pages		as originally filed				
	pages						
	pages	, filed with the letter of					
3. With	the lan the lan or 55.3 regard minary e contain filed to furnish furnish The st interna	guage of a translation furnished for the purposes of international search (under Rule 23.1 (guage of publication of the international application (under Rule 48.3 (b)). Iguage of the translation furnished for the purposes of international preliminary examin	pplication, the international				
and 7	This rebeyond accement is report 0.17).	the description, pages the claims, Nos the drawings, sheets/fig port has been established as if (some of) the amendments had not been made, since they the disclosure as filed, as indicated in the Supplemental Box (Rule 70.2(c)).** sheets which have been furnished to the receiving Office in response to an invitation und as "originally filed" and are not annexed to this report since they do not containent sheet containing such amendments must be referred to under item 1 and annexed to the	der Article 14 are referred to in amendments (Rule 70.16				

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International application No.
PCT/AT 03/00112

V. Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement

1.	Statement			
	Novelty (N)	Claims	1-16	YES
	,,,	Claims		NO NO
	Inventive step (IS)	Claims		YES
	Inventive step (13)	Claims	1-16	NO
			1-16	YES
	Industrial applicability (IA)	Claims		
		Claims		NO

2. Citations and explanations

The subject matter of claims 1-16 does not meet the requirements of PCT Article 33(3).

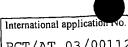
This report makes reference to the following documents:

D1: WO 01 32960 A (EDK RESEARCH AG), 10 May 2001 (2001-05-10), mentioned in the application

D2: EP-A-0 663 461 (DALIC), 19 July 1995 (1995-07-19)

D2 discloses a method and an electrode for cleaning the surfaces of metallic workpieces; an insulating layer impregnated with an electrolyte is arranged between the electrode and the workpiece. The subject matter of claims 1, 4, 5, 8 and 14 differs from D2 in that the electrode comprises a device for generating vibrations.

D1 discloses a device and a method for electrochemical cleaning combined with vibrations, the electrolyte being present as a non-immobilised liquid. D1 combines electrochemical and mechanical cleaning effects. It therefore appears obvious to modify the cleaning electrode of D2 with a vibration device of the type described in D1, if an improvement of the cleaning effect is sought, while avoiding the disadvantages of a non-immobilised liquid



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electrolyte of the type used in D1.

Moreover, it is well known that the combination of chemical and mechanic cleaning is very effective, and therefore the subject matter of claims 2, 3, 6, 7, 9-13, 15 and 16 does not appear to involve an inventive step.